

Changing the SPX Hosepump Position from #2 (ports facing right) to #3 (ports facing up)

1. Drain hose lubricant.
2. Remove motor.
3. Lay the pump down on its face
4. Swap the vent cap assembly (lubricant fill assembly) with the plug located 90° across the back of the pumphead.
5. Take the mounting supports off and rotate them 90°
6. Take the bolts out of the gear reducer flange at the back of the pumphead and rotate the gear reducer assembly 90°
7. Stand the pump back on its supports
8. Re-install the motor
9. Refill the pump with hose lubricant.